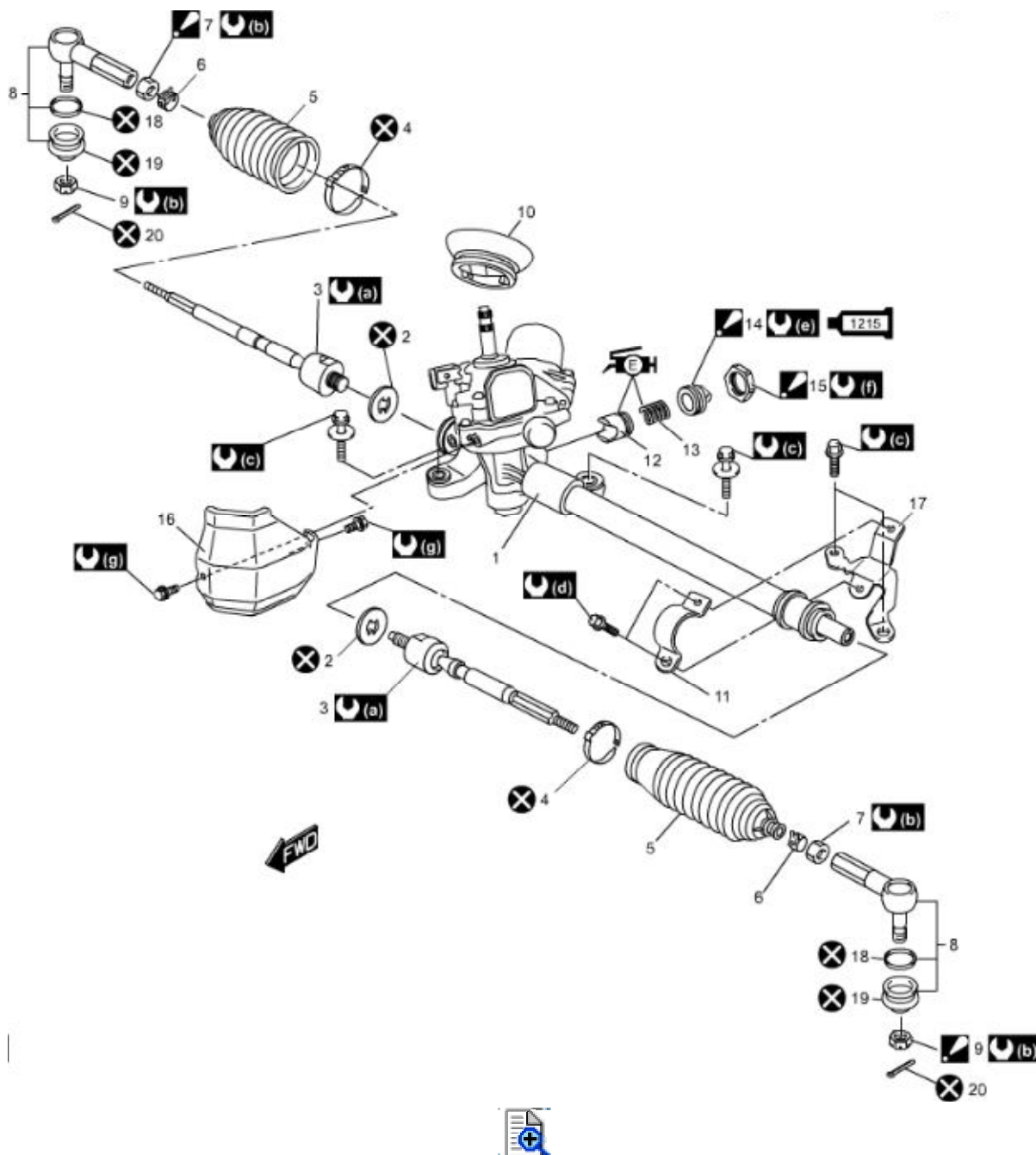


## Steering Gear Case Assembly Components












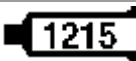

### NOTE:

The figure shows right-hand steering vehicle. For left-hand steering vehicle the figure is symmetrical.

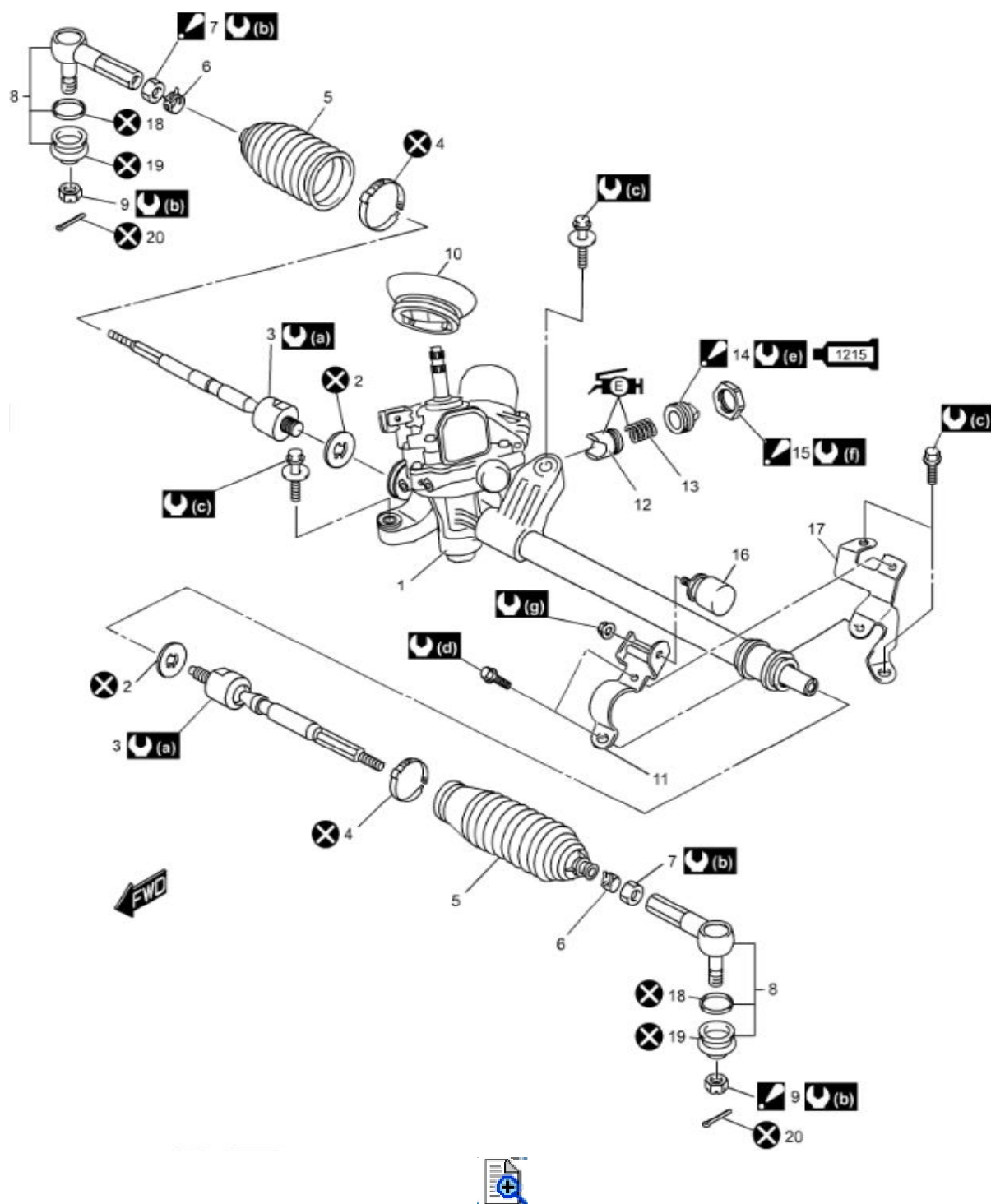
### Petrol Model

















1. Steering gear case	15. Steering rack damper lock nut : For tightening procedure of steering rack damper lock nut, refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
2. Tie-rod lock washer	16. Heat insulator (RHD model)
3. Tie-rod	17. Gear rack side No.2 bracket
4. Band	18. Clip

5. Boot	19. Boot
6. Rack boot clip	20. Cotter pin
7. Tie-rod end lock nut	 (a) : 93 N·m (9.5 kgf-m, 68.5 lbf-ft)
8. Tie-rod end	 (b) : 45 N·m (4.6 kgf-m, 33.5 lbf-ft)
 9. Tie-rod end nut : For tightening procedure of tie-rod end nut, refer to <a href="#">Tie-Rod End Removal and Installation</a> .	 (c) : 55 N·m (5.6 kgf-m, 40.5 lbf-ft)
10. Steering gear case grommet	 (d) : 40 N·m (4.1 kgf-m, 29.5 lbf-ft)
11. Gear rack side No.1 bracket	 (e) : Refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
 12. Steering rack plunger : Apply grease 99000-25050 to rack plunger.	 (f) : Refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
 13. Steering rack plunger spring : Apply grease 99000-25050 to spring end.	 (g) : 9.5 N·m (1.0 kgf-m, 7.0 lbf-ft)
  1215 14. Steering rack damper screw : Apply sealant 99000-31110 to all around thread part of steering rack damper screw.	 : Do not reuse.

## Diesel Model



1. Steering gear case	15.  Steering rack damper lock nut : For tightening procedure of steering rack damper lock nut, refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
2. Tie-rod lock washer	16. Damper
3. Tie-rod	17. Gear rack side No.2 bracket
4. Band	18. Clip
5. Boot	19. Boot
6. Rack boot clip	20. Cotter pin
7. Tie-rod end lock nut	 : 93 N·m (9.5 kgf-m, 68.5 lbf-ft)

8. Tie-rod end	 (b): 45 N·m (4.6 kgf-m, 33.5 lbf-ft)
 9. Tie-rod end nut : For tightening procedure of tie-rod end nut, refer to <a href="#">Tie-Rod End Removal and Installation</a> .	 (c): 55 N·m (5.6 kgf-m, 40.5 lbf-ft)
10. Steering gear case grommet	 (d): 40 N·m (4.1 kgf-m, 29.5 lbf-ft)
11. Gear rack side No.1 bracket	 (e): Refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
 12. Steering rack plunger : Apply grease 99000-25050 to rack plunger.	 (f): Refer to <a href="#">Steering Rack Plunger Removal and Installation</a> .
 13. Steering rack plunger spring : Apply grease 99000-25050 to spring end.	 (g): 26 N·m (2.7 kgf-m, 19.5 lbf-ft)
  1215 14. Steering rack damper screw : Apply sealant 99000-31110 to all around thread part of steering rack damper screw.	 : Do not reuse.